

_____ 月 _____ 日 姓名: _____

练习范围: 两位数加两位数 (进位加) 题数: 90

_____ 分 _____ 秒 成绩: _____

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_____ 月 _____ 日 姓名：_____

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_____月 _____日 姓名: _____

练习范围: 两位数加两位数 (进位加) 题数: 90

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$45 + 15 =$

$39 + 56 =$

$25 + 26 =$

$46 + 44 =$

$34 + 29 =$

$39 + 54 =$

$45 + 38 =$

$18 + 75 =$

$26 + 46 =$

$17 + 73 =$

$78 + 14 =$

$12 + 79 =$

$36 + 19 =$

$60 + 40 =$

$15 + 68 =$

$58 + 19 =$

$34 + 47 =$

$27 + 66 =$

$33 + 28 =$

$28 + 15 =$

$43 + 38 =$

$37 + 13 =$

$58 + 17 =$

$19 + 24 =$

$17 + 59 =$

$24 + 36 =$

$35 + 16 =$

$14 + 56 =$

$18 + 67 =$

$13 + 29 =$

$29 + 52 =$

$45 + 18 =$

$47 + 19 =$

$37 + 36 =$

$17 + 39 =$

$18 + 48 =$

$28 + 64 =$

$65 + 27 =$

$24 + 19 =$



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