

练习范围：

整十数加一位数及相应的减法 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$30 + 8 =$

$17 - 10 =$

$79 - 70 =$

$2 + 30 =$

$30 + 0 =$

$35 - 5 =$

$0 + 60 =$

$39 - 30 =$

$6 + 40 =$

$30 + 5 =$

$50 + 5 =$

$68 - 8 =$

$3 + 70 =$

$68 - 60 =$

$4 + 40 =$

$78 - 8 =$

$70 + 9 =$

$60 + 0 =$

$70 + 8 =$

$60 + 8 =$

$20 + 5 =$

$4 + 30 =$

$4 + 70 =$

$40 + 3 =$

$5 + 40 =$

$71 - 70 =$

$19 - 10 =$

$25 - 20 =$

$55 - 5 =$

$28 - 8 =$

$1 + 80 =$

$49 - 40 =$

$1 + 70 =$

$85 - 5 =$

$48 - 8 =$

$20 + 7 =$

$61 - 1 =$

$31 - 1 =$

$89 - 9 =$

$97 - 90 =$

$77 - 7 =$

$32 - 30 =$

$3 + 60 =$

$80 + 1 =$

$1 + 60 =$

$20 + 8 =$

$59 - 50 =$

$34 - 30 =$

$8 + 80 =$

$0 + 80 =$

$13 - 10 =$

$2 + 20 =$

$46 - 6 =$

$64 - 4 =$

$99 - 9 =$

$57 - 50 =$

$7 + 20 =$

$6 + 80 =$

$2 + 10 =$

$2 + 60 =$

$20 + 1 =$

$10 + 5 =$

$54 - 50 =$

$10 + 6 =$

$67 - 7 =$

$40 + 6 =$

$23 - 20 =$

$1 + 30 =$

$77 - 70 =$

$85 - 80 =$

$2 + 80 =$

$90 + 0 =$

$3 + 40 =$

$56 - 50 =$

$40 + 0 =$

$99 - 90 =$

$80 + 0 =$

$5 + 70 =$

$29 - 9 =$

$84 - 80 =$

$3 + 10 =$

$8 + 40 =$

$60 + 2 =$

$11 - 10 =$

$40 + 1 =$

$29 - 20 =$

$79 - 9 =$

$3 + 50 =$

$30 + 2 =$

$1 + 20 =$

$15 - 10 =$

$50 + 7 =$

$91 - 90 =$

$60 + 4 =$

$45 - 5 =$

$5 + 20 =$

$30 + 3 =$

$48 - 40 =$

$63 - 60 =$

$6 + 10 =$

_____ 月 _____ 日 姓名: _____

_____ 分 _____ 秒 成绩: _____

练习范围：整十数加一位数及相应的减法 题数：100

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$84 - 80 =$

$55 - 5 =$

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$30 + 2 =$

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$1 + 20 =$

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$30 + 5 =$

$78 - 70 =$

$68 - 8 =$

$40 + 2 =$

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$91 - 90 =$

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$54 - 50 =$

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$77 - 70 =$

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$80 + 7 =$

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$67 - 7 =$

$27 - 7 =$

$60 + 4 =$

$70 + 8 =$

$10 + 9 =$

$9 + 30 =$

$30 + 3 =$

$7 + 10 =$

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$5 + 30 =$

$90 + 5 =$

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$59 - 50 =$

$1 + 80 =$

$38 - 8 =$

$45 - 5 =$

$6 + 40 =$

$20 + 1 =$

$60 + 6 =$

$30 + 8 =$

$8 + 30 =$

$5 + 70 =$

$50 + 1 =$

$14 - 10 =$

$89 - 9 =$

$1 + 50 =$

$74 - 4 =$

$70 + 4 =$

$16 - 6 =$

$86 - 6 =$

$7 + 20 =$

$66 - 6 =$

$29 - 9 =$

$64 - 4 =$

$50 + 5 =$

$72 - 70 =$

$50 + 7 =$

$97 - 90 =$

$10 + 6 =$

$47 - 7 =$

$91 - 1 =$

$40 + 5 =$

$60 + 1 =$

$48 - 8 =$

$60 + 0 =$

$90 + 0 =$

$53 - 3 =$

$80 + 0 =$

$0 + 60 =$

$64 - 60 =$

$61 - 1 =$

$10 + 7 =$

$40 + 1 =$

$19 - 10 =$

$86 - 80 =$

$2 + 80 =$

$8 + 80 =$

$49 - 40 =$

$9 + 90 =$

$5 + 10 =$

_____ 月 _____ 日 姓名: _____

_____ 分 _____ 秒 成绩: _____

练习范围：整十数加一位数及相应的减法 题数：100

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$4 + 30 =$

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$1 + 40 =$

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$6 + 40 =$

$80 + 8 =$

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$3 + 60 =$

$5 + 50 =$

$7 + 80 =$

$10 + 7 =$

$6 + 80 =$

$77 - 70 =$

$5 + 20 =$

$10 + 9 =$

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$8 + 40 =$

$25 - 20 =$

$68 - 8 =$

$2 + 90 =$

$3 + 80 =$

$3 + 10 =$

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$33 - 3 =$

$46 - 40 =$

$40 + 4 =$

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$83 - 80 =$

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$91 - 90 =$

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$90 + 5 =$

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$40 + 1 =$

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$50 + 7 =$

$85 - 80 =$

$50 + 3 =$

$5 + 40 =$

$1 + 80 =$

$55 - 5 =$

$4 + 70 =$

$37 - 30 =$

$3 + 40 =$

$43 - 3 =$

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$60 + 8 =$

$20 + 7 =$

$15 - 5 =$

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$17 - 7 =$

$4 + 60 =$

$21 - 1 =$

_____ 月 _____ 日 姓名: _____

_____ 分 _____ 秒 成绩: _____

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$84 - 80 =$

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$89 - 9 =$

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$2 + 90 =$

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$29 - 20 =$

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$60 + 4 =$

$21 - 1 =$

$1 + 40 =$

$32 - 30 =$

$70 + 8 =$

$6 + 40 =$

$0 + 60 =$

$86 - 6 =$

$41 - 40 =$

$50 + 4 =$

$3 + 10 =$

$30 + 8 =$

$30 + 9 =$

$20 + 1 =$

$13 - 10 =$

$54 - 50 =$

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$78 - 70 =$

$70 + 9 =$

$20 + 7 =$

$51 - 50 =$

$2 + 30 =$

$82 - 2 =$

$20 + 4 =$

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$5 + 20 =$

$60 + 8 =$

$45 - 5 =$

$37 - 7 =$

$1 + 50 =$

$37 - 30 =$

$60 + 0 =$

$20 + 2 =$

$30 + 5 =$

$40 + 1 =$

$80 + 2 =$

$9 + 70 =$

$6 + 20 =$

$63 - 60 =$

$33 - 3 =$

$48 - 40 =$

$60 + 3 =$

$39 - 30 =$

$36 - 6 =$

$7 + 40 =$

$95 - 5 =$

$21 - 20 =$

$8 + 50 =$

$46 - 40 =$

$7 + 50 =$

$75 - 70 =$

$80 + 9 =$

$36 - 30 =$

$4 + 70 =$

$7 + 20 =$

$9 + 90 =$

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$10 + 8 =$

$68 - 60 =$

$19 - 9 =$

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_____ 分 _____ 秒 成绩: _____

练习范围：整十数加一位数及相应的减法 题数：100

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$4 + 10 =$

$69 - 9 =$

$10 + 7 =$

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$52 - 50 =$

$91 - 1 =$

$89 - 9 =$

$19 - 10 =$

$56 - 6 =$

$3 + 50 =$

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$54 - 50 =$

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$4 + 40 =$

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$32 - 2 =$

$40 + 1 =$

$32 - 30 =$

$0 + 30 =$

$79 - 9 =$

$44 - 40 =$

$30 + 5 =$

$11 - 1 =$

$2 + 30 =$

$5 + 20 =$

$65 - 5 =$

$10 + 5 =$

$85 - 5 =$

$5 + 10 =$

$16 - 6 =$

$5 + 90 =$

$20 + 1 =$

$24 - 20 =$

$84 - 80 =$

$8 + 80 =$

$72 - 70 =$

$40 + 3 =$

$70 + 9 =$

$85 - 80 =$

$2 + 70 =$

$77 - 70 =$

$70 + 8 =$

$38 - 8 =$

$60 + 1 =$

$60 + 8 =$

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$4 + 70 =$

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$94 - 90 =$

$50 + 2 =$

$0 + 60 =$

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_____ 分 _____ 秒 成绩: _____

练习范围：整十数加一位数及相应的减法 题数：100

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$66 - 6 =$

$1 + 90 =$

$8 + 80 =$

$5 + 80 =$

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$89 - 9 =$

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$66 - 60 =$

$56 - 50 =$

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$70 + 0 =$

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$60 + 8 =$

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$20 + 7 =$

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$9 + 20 =$

$1 + 20 =$

$3 + 40 =$

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$0 + 60 =$

$68 - 60 =$

$7 + 20 =$

$67 - 7 =$

$10 + 8 =$

$35 - 30 =$

$62 - 60 =$

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$30 + 2 =$

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$50 + 7 =$

$17 - 10 =$

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$78 - 70 =$

$7 + 60 =$

$37 - 7 =$

$49 - 40 =$

$54 - 4 =$

$79 - 9 =$

$20 + 3 =$

$1 + 70 =$

$60 + 0 =$

_____ 月 _____ 日 姓名: _____

_____ 分 _____ 秒 成绩: _____

练习范围：整十数加一位数及相应的减法 题数：100

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$43 - 40 =$

$9 + 70 =$

$68 - 60 =$

$0 + 70 =$

$29 - 9 =$

$83 - 80 =$

$3 + 90 =$

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$10 + 7 =$

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$0 + 80 =$

$62 - 60 =$

$90 + 9 =$

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$1 + 10 =$

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$77 - 70 =$

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$5 + 90 =$

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$25 - 20 =$

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$6 + 40 =$

$73 - 3 =$

$39 - 30 =$

$20 + 0 =$

$89 - 9 =$

$23 - 20 =$

$68 - 8 =$

$1 + 20 =$

_____ 月 _____ 日 姓名: _____

_____ 分 _____ 秒 成绩: _____

练习范围：整十数加一位数及相应的减法 题数：100

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$24 - 20 =$

$85 - 80 =$

$30 + 2 =$

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$6 + 40 =$

$2 + 70 =$

$6 + 10 =$

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$55 - 50 =$

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$8 + 40 =$

$38 - 8 =$

$84 - 4 =$

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$7 + 60 =$

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$29 - 9 =$

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$83 - 80 =$

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$70 + 4 =$

$9 + 70 =$

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$80 + 8 =$

$5 + 60 =$

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$20 + 4 =$

$67 - 7 =$

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$80 + 4 =$

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$0 + 30 =$

$6 + 60 =$

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$7 + 20 =$

$89 - 9 =$

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_____ 月 _____ 日 姓名: _____

_____ 分 _____ 秒 成绩: _____

练习范围：整十数加一位数及相应的减法 题数：100

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$2 + 80 =$

$57 - 50 =$

$0 + 60 =$

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$1 + 80 =$

$84 - 4 =$

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$89 - 9 =$

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$43 - 40 =$

$9 + 70 =$

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$30 + 3 =$

$10 + 7 =$

$70 + 9 =$

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$6 + 10 =$

$30 + 2 =$

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$46 - 40 =$

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$93 - 3 =$

$0 + 50 =$

$17 - 7 =$

$66 - 6 =$

$24 - 4 =$

$7 + 10 =$

$5 + 10 =$

$54 - 50 =$

$7 + 60 =$

$54 - 4 =$

$4 + 70 =$

$38 - 8 =$

$70 + 1 =$

$50 + 7 =$

$48 - 8 =$

$10 + 1 =$

$91 - 1 =$

$72 - 2 =$

$20 + 3 =$

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$60 + 4 =$

$0 + 30 =$

$10 + 5 =$

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$60 + 8 =$

$45 - 5 =$

$83 - 80 =$

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$80 + 9 =$

$2 + 90 =$

$21 - 1 =$

_____ 月 _____ 日 姓名: _____

_____ 分 _____ 秒 成绩: _____

练习范围：整十数加一位数及相应的减法 题数：100

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$81 - 1 =$

$80 + 5 =$

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$40 + 9 =$

$60 + 9 =$

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$49 - 9 =$

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$39 - 30 =$

$8 + 70 =$

$9 + 70 =$

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$3 + 50 =$

$91 - 90 =$

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$7 + 60 =$

$0 + 30 =$

$34 - 30 =$

$6 + 80 =$

$0 + 70 =$

$86 - 80 =$

$70 + 5 =$

$16 - 6 =$

$60 + 8 =$

$5 + 70 =$

$92 - 2 =$

$37 - 30 =$

$50 + 2 =$

$20 + 3 =$

$56 - 6 =$

$20 + 5 =$

$68 - 8 =$

$0 + 60 =$

$94 - 4 =$

$38 - 30 =$

$29 - 20 =$

$30 + 2 =$

$20 + 1 =$

$59 - 50 =$

$10 + 6 =$

$53 - 3 =$

$27 - 20 =$

$82 - 2 =$

$25 - 20 =$

$7 + 90 =$

$20 + 4 =$

$50 + 0 =$

$70 + 6 =$

$1 + 10 =$

$38 - 8 =$

$80 + 0 =$

$39 - 9 =$

$10 + 4 =$

$89 - 80 =$

$64 - 60 =$

$79 - 9 =$

$35 - 30 =$

$97 - 90 =$

$50 + 7 =$

$23 - 3 =$

$32 - 30 =$

$83 - 80 =$

$8 + 40 =$

$30 + 5 =$

$50 + 5 =$

$72 - 70 =$

$1 + 30 =$

$26 - 6 =$

$35 - 5 =$

$40 + 1 =$

$4 + 30 =$

$45 - 5 =$

$10 + 5 =$

$78 - 70 =$

$40 + 3 =$

$8 + 90 =$

$1 + 20 =$

$2 + 80 =$

$43 - 40 =$

$6 + 40 =$

_____ 月 _____ 日 姓名: _____

_____ 分 _____ 秒 成绩: _____

练习范围：整十数加一位数及相应的减法 题数：100

$39 - 30 =$

$71 - 1 =$

$32 - 30 =$

$78 - 70 =$

$74 - 70 =$

$4 + 30 =$

$5 + 10 =$

$4 + 60 =$

$93 - 90 =$

$91 - 1 =$

$10 + 6 =$

$7 + 60 =$

$60 + 5 =$

$81 - 80 =$

$2 + 80 =$

$79 - 9 =$

$17 - 10 =$

$90 + 6 =$

$86 - 6 =$

$80 + 7 =$

$45 - 5 =$

$85 - 5 =$

$94 - 4 =$

$8 + 40 =$

$19 - 10 =$

$64 - 60 =$

$41 - 40 =$

$80 + 8 =$

$20 + 5 =$

$59 - 50 =$

$44 - 40 =$

$91 - 90 =$

$85 - 80 =$

$23 - 20 =$

$10 + 5 =$

$68 - 8 =$

$55 - 5 =$

$56 - 6 =$

$3 + 10 =$

$48 - 40 =$

$30 + 9 =$

$7 + 10 =$

$50 + 7 =$

$8 + 10 =$

$32 - 2 =$

$9 + 30 =$

$60 + 8 =$

$6 + 10 =$

$30 + 3 =$

$1 + 30 =$

$2 + 30 =$

$40 + 3 =$

$99 - 9 =$

$37 - 7 =$

$26 - 6 =$

$60 + 2 =$

$34 - 30 =$

$6 + 80 =$

$53 - 3 =$

$2 + 70 =$

$46 - 6 =$

$8 + 90 =$

$72 - 70 =$

$6 + 40 =$

$8 + 50 =$

$99 - 90 =$

$90 + 0 =$

$66 - 6 =$

$5 + 40 =$

$70 + 9 =$

$38 - 30 =$

$4 + 40 =$

$55 - 50 =$

$90 + 8 =$

$35 - 5 =$

$80 + 0 =$

$50 + 5 =$

$52 - 2 =$

$20 + 1 =$

$9 + 50 =$

$40 + 9 =$

$70 + 4 =$

$67 - 7 =$

$50 + 2 =$

$11 - 10 =$

$61 - 1 =$

$24 - 20 =$

$5 + 30 =$

$60 + 4 =$

$63 - 3 =$

$3 + 40 =$

$70 + 8 =$

$63 - 60 =$

$76 - 6 =$

$80 + 9 =$

$25 - 20 =$

$30 + 2 =$

$23 - 3 =$

$12 - 10 =$

$40 + 1 =$